

MODEL 370

Application

- Exterior or Interior Doors
- Weight to 500 lbs.
- Door Sizes up to 3'8" x 8'6"*
(1118 x 2591mm)
- Non-handed



ANSI NO/C07032

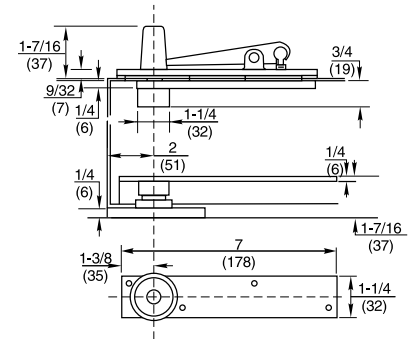
Center hung pivots are door hanging means only. To close doors, see floor closer sections of the catalogs.

* For doors taller than 8'6" use top pivot 345 in lieu of 340

Product Description & Features

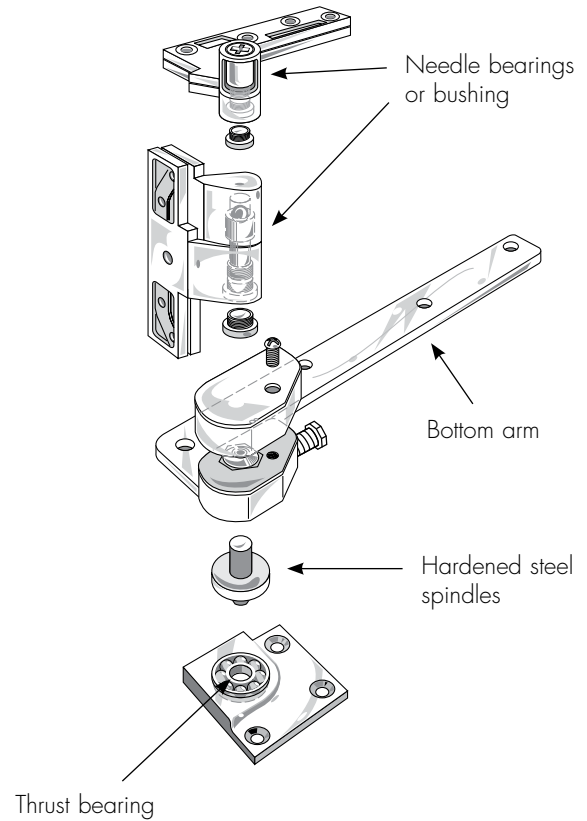
- Standard top pivot 340 included
- Bottom pivot mounts directly to floor
- Pivot point centered in thickness of door
- Door must have radius on pivot edge
- Pivot set features sealed bearings for protection against weather and debris
- Not allowed for use on labeled doors and frames
- Furnished with wood and machine screws
- Available with extended spindles in 1/2" (13mm) increments up to 2" (51mm) longer than standard

Technical Information



Pivot sets provide the best possible means of hanging a door. They are designed to work with the laws of physics to provide long-lasting performance and reliability.

- The weight of the door is supported at the bottom by the floor
 - Uses principles of gravity to its advantage
 - Door swings with less resistance
 - Heavier doors can be accommodated
- Reduced stress on frame
 - Fasteners are in shear, not tension
 - Eliminates door sag
 - Vertically adjustable
- Heavy-duty hardened steel spindles
 - Thrust bearing supports vertical load
 - Needle bearings and bushings for lateral force
 - Extra heavy-duty models also have an additional surface applied thrust bearing to handle heavier or high-traffic doors
- Offset pivots provide better weight distribution and can accommodate taller doors
- Intermediate pivots are used for alignment and to ensure proper installation of bottom pivot or floor closer
- Center hung pivots are used for aesthetics or if the pivot point is going to be moved nearer the lock edge of the door
- **PIVOTS DO NOT RETURN DOORS TO CENTER.** Pivots in this section are for door hanging means only. For door control see door closer catalog sections.

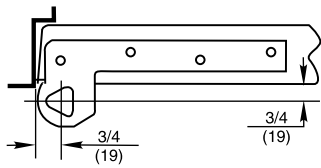


147 Pivot set and M19
Intermediate pivot shown
(recommended)

PIVOTS AND PIVOT SETS

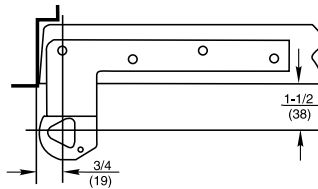
HOW TO SELECT PRODUCT

1. OFFSET VS. CENTER HUNG APPLICATION



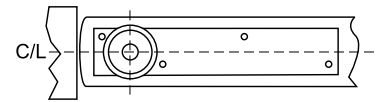
3/4" Offset

Pivot point located 3/4" from the heel edge of the door and 3/4" from face of door



1-1/2" Offset

Pivot point located 3/4" from the heel edge of the door and 1-1/2" from face of door. Extended offsets should be used when there is cladding on the face of door or trim on the frame



Center Hung

Pivot point centered in thickness of door.

2. SIZE OF DOOR (WIDTH, HEIGHT, THICKNESS)

Estimated door weights pounds per square foot (PSF)

| DOOR MATERIAL | DOOR THICKNESS | | |
|---------------------------------------|-------------------|--------|--------|
| | 1-3/4" | 2-1/4" | 3" |
| Hollow Metal | 6.5 | 7 | — |
| Solid Core Wood | 7 | 9 | 11.5 |
| Aluminum/Glass Storefront | 3.5 | 4 | — |
| Bullet Resistent | 20 | 21 | — |
| MDF | 7 | 9 | 11.5 |
| TEMPERED GLASS | GLASS THICKNESS | | |
| | 3/8" | 1/2" | 3/4" |
| | 5 | 7 | 9.75 |
| LEAD LINING (add to door weight) | LEAD THICKNESS | | |
| | 1/16" | 1/8" | 1/4" |
| | 5 | 8 | 9.75 |
| 3/4" CLADDING (add to door weight) | CLADDING MATERIAL | | |
| | Wood | Stone | Bronze |
| | 3 | 10.5 | 28 |

Example: 3/6 X 8/0 X 1/2" Tempered Glass Door

Door: 28sq ft x 7lb./sq ft = 196lbs

For doors of other sizes, consult factory

Example: 3/0 X 7/0 X 1-3/4" WD X 1/4" Lead lining


Door: 21sq ft x 7lb./sq ft = 147lbs

Lead Lining: 9.75 = 204.75lbs


Total Door weight: 351.75lbs

2. SIZE OF DOOR (WIDTH, HEIGHT, THICKNESS)

| Application | Daily Cycles | Yearly Cycles | |
|---------------------------------|--------------|---------------|---------|
| Large department store entrance | 5,000 | 1,500,000 | |
| Large office building entrance | 4,000 | 1,200,000 | |
| Theater entrance | 1,000 | 365,000 | |
| School entrance | 1,250 | 225,000 | High |
| School restroom door | 1,250 | 225,000 | |
| Store or bank entrance | 500 | 150,000 | |
| Office building restroom door | 400 | 118,000 | |
| School corridor door | 80 | 15,000 | |
| Office building corridor door | 75 | 22,000 | Average |
| Store restroom door | 60 | 18,000 | |
| Residential entrance door | 40 | 15,000 | |
| Residential restroom door | 25 | 9,000 | |
| Residential hallway door | 10 | 3,600 | Low |
| Residential closet door | 6 | 2,200 | |

Fire Rated – Prefix F 

Pivots for fire rated doors (up to 3 hours) include a steel top pivot and must have additional steel intermediate pivots. For F519 pocket pivot, door assemblies must have been tested with pocket pivots.

Twenty-minute label – Suffix - 20 

This UL rating is for 20-minute assemblies. Product with this rating has an authorized label.

Handing

All offset pivots and pivot sets are handed. Suffix RH or LH.

Extended Spindle – Suffix extra length needed

Any special coverings or severe door undercuts will affect the spindle height. In these applications, an extended spindle may be required. Most standard spindle heights accommodate door undercuts up to 1/2". Extended spindles available in 1/2" increments up to 2" longer than standard. See template.

1-1/2" Offset – Suffix 1-1/2

Offset is the distance from the face of the door to the pivot point. Extended offsets should not be used unless there is cladding on the face of the door or there is trim to clear on the frame. 1-1/2" offset arms and pivots are for doors with cladding or trim that project 3/4" from the face of the door. The greater the offset the less weight can be carried by the pivot.

Less Top Pivot – Suffix LTP

For conditions requiring special top pivots or for arch top doors, the pivot set should be ordered less top pivot – LTP. For offset installations, an additional load bearing intermediate (side jamb) M190 pivot is required. All intermediate pivots for that opening should be M190's, not M19's.

Special Layouts – Suffix SPLO#

Unique installations or specially engineered products are called special layouts. These numbers must be assigned by the technical support department and they must be called out specifically by their number when ordering.

Door Thickness – Suffix 1-3/4", 2", 2-1/4", 2-1/2" or 3"

When ordering L series pivot for lead-lined doors, the thickness of the door must be given. The purpose of the L product is to have screws spaced so they straddle the lead in the center of the door. Also used when lead lining is under the skins of the door. Recommended for use on extra heavy or high traffic doors.

Electrolynx® Connectors – Suffix QC – Number of Wires

The plug-in connectors, with easy color coded wire system, eliminate matching wires. Must be used with ASSA ABLOY doors, frames and hardware. Available 4, 6, 8 or 12 wires for most products.

Hardwiring Made Easy®

**CERTIFICATIONS**

All Rixson® pivots and pivot sets are in compliance with ANSI/BHMA A156.4 Standards. See individual products for sub sections.

LIMITED WARRANTY

Rixson pivot sets are warranted for 2 years for defect. See Rixson Price Book for specific details of the limited warranty.

SPECIFICATIONS

All pivots and pivot sets shall be of one manufacturer. All heavy-duty pivots shall have a minimum of 2 bearings internal to the bottom pivot. One shall be a thrust bearing and the other a needle bearing. Separate bearing surfaces shall be in the top pivot. Lead-lined door units and high traffic pivots shall have additional thrust bearing. Fire rated pivot sets shall have steel top pivots. Fire rated doors require steel intermediate pivots.