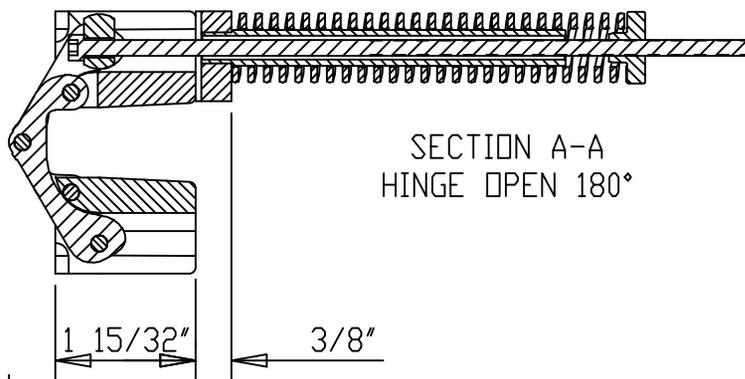


SECTION A-A  
HINGE CLOSED

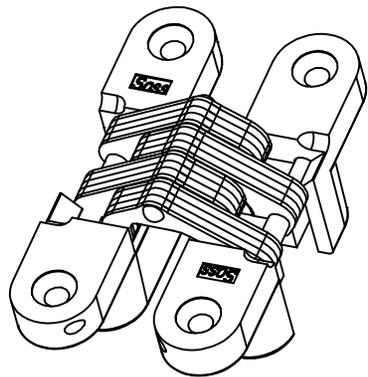


SUPPLIED:  
WOOD SCREW  
#14 x 1-1/2"

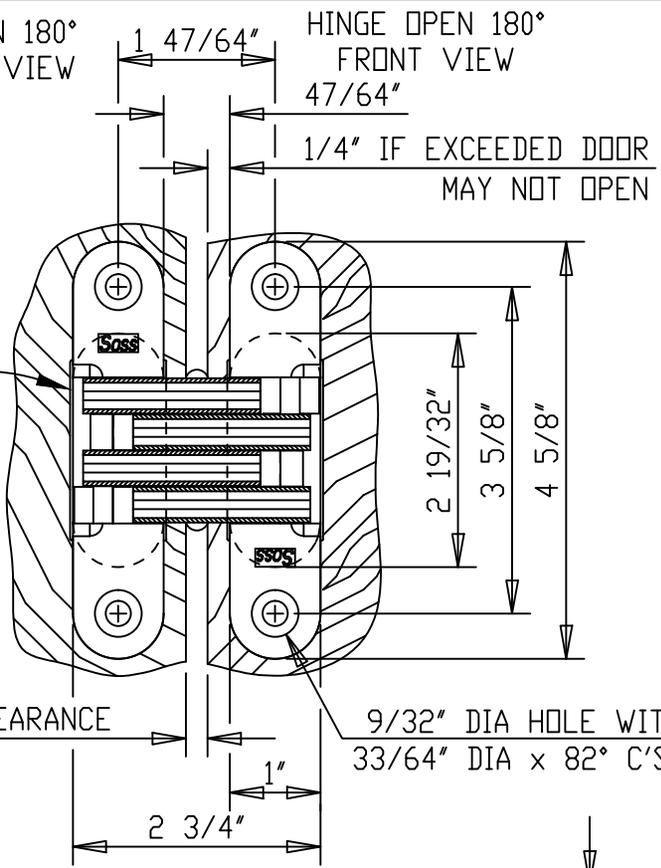
DO NOT SCALE DRAWING  
ALL DIMENSIONS ARE IN INCH

FOR BODY DIMENSIONS SEE #216 HINGE TEMPLATE DRAWING

 ©Copyright 2008 Universal Industrial Products, Inc. One Coreway Drive Pioneer, Ohio 43554-0628	SCALE: 1/2 = 1
	DRAWN BY: LHH
SELF-CLOSING HINGE TEMPLATE	DATE: 5/07/15
#216IC SELF-CLOSING SQSS INVISIBLE HINGE	DRAWING # 216IC SELF-CLOSING

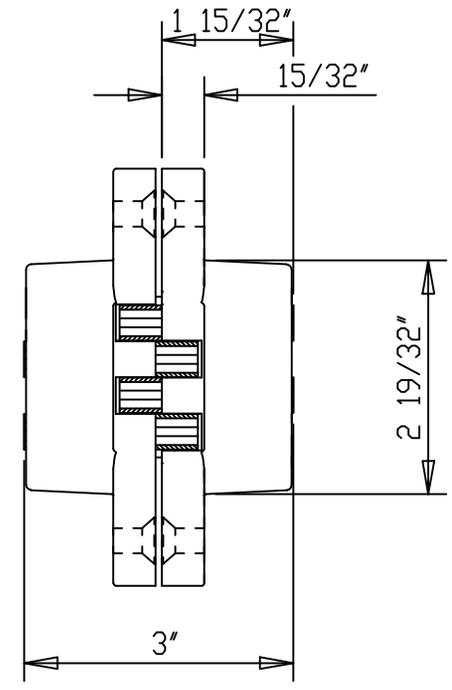


HINGE OPEN 180°  
ISOMETRIC VIEW



HINGE OPEN 180°  
FRONT VIEW  
47/64"

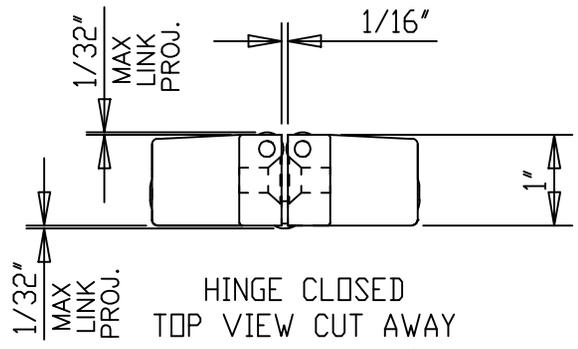
HINGE CLOSED  
FRONT VIEW CUT AWAY



1/32 WIDE X 2 LONG RELIEF PKT FULL DEPTH, BOTH SIDES, SIDES, (CENTERED BETWEEN THE MOUNTING HOLES) IN THE FRAME AND IN THE DOOR POCKET TO PROVIDE CLEARANCE FOR HINGE LINK PLATES, WHEN MORTISING, AS DRAWN.

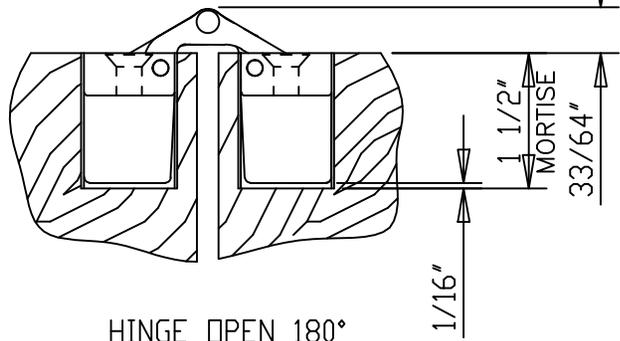
15/64" DOOR CLEARANCE

9/32" DIA HOLE WITH 33/64" DIA x 82° C'SINK



HINGE CLOSED  
TOP VIEW CUT AWAY

SUPPLIED:  
WOOD SCREW  
#14 x 1-1/2"  
SPECIAL ORDER:  
MACH. SCREW  
1/4-20 x 1"



HINGE OPEN 180°  
TOP VIEW CUT AWAY

MIN. MATERIAL THICKNESS IS 1-3/8"  
DO NOT SCALE DRAWING  
ALL DIMENSIONS ARE IN INCH  
DOOR CLEARANCE REDUCES TO 1/64" WHILE CLOSING  
SEE DWG# 4477-C IF ADDING MATERIAL TO DOOR FACE AND/OR FRAME FACE

 Copyright 2008 Universal Industrial Products, Inc. One Coreway Drive Pioneer, Ohio 43554-0628	SCALE: 1/2 = 1
	DRAWN BY: LHH
HINGE TEMPLATE	DATE: 5/01/11
#216 SOSS INVISIBLE HINGE	DRAWING # 216